Amendments t the Specificati n:

Please delete the title in its entirety and replace with the following:

DIE ATTACH PROCESS USING CORNERCUBE OFFSET TOOL

Please add the following <u>new</u> paragraph beginning on line 1 of page 1.

This Application is a divisional of U.S. Patent Application No. 10/075,899, filed February 14, 2002, which is a continuation-in-part application of U.S. Patent Application No. 09/912,024, filed July 24, 2001, which is now U.S. Patent No. 6,412,683, issued July 2, 2002.